

Work Order ID 70353

Friday, June 03, 2011 10:47:56 AM



Page 1

Item ID: D412-702-347

Accept



Setup Start



Revision ID:

Stop



Item Name: 4-Man Side Facing Shoulder Harness, 3 point

Start Date: 6/3/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/6/2011 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI9511

A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-702-347 CHG001

8/10/03

6/11/06/03

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

11/06/03

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

8/10/03

Pro ->

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D412-702-347 PAR #: _____ Fault Category: Production Control NCR: Yes No DQA: 1 Date: 11.06.09
 Resolution: Re-work Disposition: Re-work QA: N/C Closed: 1 Date: 11/06/10

NCR: <u>70353</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
11/06/09	#110	Parts missing from Parts list R.C. who was not created correctly + verified incorrectly RC: LOR	11/06/09	ADmission parts to kit B D3677-1 B51581 x2 MS2106963 m 115700 x6		5 11/06/09 8 11/06/09		8 11/06/09
				MS246935282 m 112568 x2		8 11/06/09		8 11/06/09
				correctly update w/o + Bom: ADD copy of update Bom for Ref.				8 11/06/09

NOTE: Date & initial all entries

Work Order ID 70353

Friday, June 03, 2011 10:47:56 AM

Page 2



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Accept



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Start Date: 6/3/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/6/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-702-347

Location:

PPP Rev:

DRAFT

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

11/6/35

ck 11/06/03

MF 11-06-03

Picklist Print

Friday, June 03, 2011 10:47:53 AM

Page 1

Work Order ID: 70353

Parent Item: D412-702-347

Parent Item Name: 4-Man Side Facing Shoulder Harness, 3 point






Start Date: 6/3/2011

Required Date: 6/6/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.04.30 verified:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D412-702-301  Harness Assembly		Manufactured	No			110	Each	0.0000	1	1 B 70355			\$
D412-702-303  Harness Assembly		Manufactured	No			110	Each	0.0000	1	1 B 70356			\$
D412-702-315  Harness Assembly		Manufactured	No			110	Each	0.0000	1	1 B 70357			\$
D412-702-317  Harness Assembly		Manufactured	No			110	Each	0.0000	1	1 B 70358			
D412-702-059 <i>CHC701</i>  Grommet		Manufactured	No			110	Each	6.0000	1	1			\$

Location

FG122
68788
ST086
68316

Loc Qty

5
5
1
1

Loc Code

D3761-1-041



HOOK & LOOP STRIP

Manufactured No

110 Each

0.0000

4

4

11613 \$
~~B 56400~~
B 70368

Picklist Print

Friday, June 03, 2011 10:47:53 AM

Page 2

Work Order ID: 70353

Parent Item: D412-702-347

Parent Item Name: 4-Man Side Facing Shoulder Harness. 3 point

Start Date: 6/3/2011

Required Date: 6/6/2011

Start Qty: 1.00

Required Qty: 1.00

S D3571-1
Guide

Manufactured No

110 Each

5.0000

4

4
sl

Location

Loc Qty

Loc Code

ST245

5

68315

5

4

S D3578-041
Doubler

Manufactured No

110 Each

87.0000

6

6
sl

Location

Loc Qty

Loc Code

ST245A

87

68775

87

6

S MS24694-S58
Screw

Purchased No

110 Each

107.0000

8

8
sl

Location

Loc Qty

Loc Code

ST289A

107

104407

7

116540

100

7

USE 4-04
CR3212-4-4
Cherry Rivet

Purchased No

110 Each

0.0000

12

12

11/5698 11/6/38

Friday, June 03, 2011 10:47:53 AM

Shop Packet Print

Page 2

QTY -337	QTY -341	QTY -343	QTY -345	QTY -347	QTY -349	QTY -351	Part Number	Description
X							D214-702-337	Dart 5-Man 3 Point Aft Facing Shoulder Harness Kit, for 214 Aircraft
	X						D412-702-341	Dart 13-Man 3-Point Shoulder Harness Kit
		X					D412-702-343	Dart 5-Man 3-Point Forward Facing Shoulder Harness Kit
			X				D412-702-345	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit
				X			D412-702-347	Dart 4-Man 3-Point Side Facing Shoulder Harness Kit
					X		D412-702-349	Dart 1-Man 3-Point Forward Facing Shoulder Harness Kit
						X	D412-702-351	Dart 1-Man 3-Point Shoulder Harness Kit
	1	1		1	1		D412-702-059	GROMMET KIT
	2	1		1			D412-702-301	HARNESS ASSEMBLY
	2	1		1			D412-702-303	HARNESS ASSEMBLY
	1	1			1		D412-702-305	HARNESS ASSEMBLY
	1	1				1	D412-702-307	HARNESS ASSEMBLY
	1	1					D412-702-309	HARNESS ASSEMBLY
1	1		1				D412-702-311	HARNESS ASSEMBLY
1	1		1				D412-702-313	HARNESS ASSEMBLY
	1			1			D412-702-315	HARNESS ASSEMBLY
	1			1			D412-702-317	HARNESS ASSEMBLY
1							D412-702-319	HARNESS ASSEMBLY
1	1		1				D412-702-321	HARNESS ASSEMBLY
1	1		1				D412-702-323	HARNESS ASSEMBLY
	2	2				1	D3542-1	BRACKET
	7	3		4	1		D3571-1	GUIDE
	2	2				1	D3571-3	GUIDE
	2		2				D3572-041	GUIDE ASSEMBLY
	12	6		6	2		D3578-041	DOUBLER
	2	2				1	D3610-041	BRACKET
	2	2				1	D3618-1	CAP
				2			D3677-1	SPACER
	9	5		4	1	1	D3761-1-041	HOOK AND LOOP STRIP
1							D3920-041	SEATBELT GUIDE ASSEMBLY
2							D3920-5	SEATBELT GUIDE
	4	4				2	AN4-10A	BOLT
1	2		2				AN4-16A	BOLT
1							AN4-21A	BOLT
7	4		4				AN4-25A	BOLT
	4		4				AN4-27A	BOLT
	2	2				1	AN4-44A	BOLT
18	26	6	20			3	AN960JD416	WASHER (OR NAS1149D0463J)
	4	4				2	AN960JD416L	WASHER (OR NAS1149D0416J)
	24	12		12	4		CR3212-4-4	RIVET
9	12	6	6			3	MS21042L4	NUT (OR MS21042-4)
				6			MS21069L3	ANCHOR NUT
	2	2				1	MS24693S274	SCREW
				2			MS24694S282	SCREW
	3	3			1		MS24694S56	SCREW
	10	2		8			MS24694S58	SCREW
	1	1			1		MS24694S60	SCREW